

### 4.3.5 Control board

- (1) Detach the operation panel. (See 4.3.4 step (2).)
- (2) Turn the locking post ① 90° clockwise to unlock it.
- (3) Push the board clamp ② upward and pull the control board ③ to the left.
- (4) Slant the control board ③ 45° and pull it out upward.
- (5) Detach the printhead cable ⑤ from the connector ④. Pull Black connector ④ away from the control board before pulling printhead cable out.

#### **[Notes on installation]**

1. *Do not touch the exposed terminals (crimp terminals ①) in the connector. Protect these terminals from dirt and dust.*
2. *Attach the board so that the following parts are securely connected. Guide ②, Power contact ③, Connection plate ④, Guide ⑤, Guide ⑥, Sensor Lever ⑦.*
3. *Install a piece of paper into the printer to prevent sensor lever ⑦ to touch with the paper end sensor, and install the control board with the sensor lever ⑦ pressed down.*
4. *Insert the head cable fully to the connector ④.*

